



**LOTUS SEVEN**  
*SERIES TWO & 'AMERICA'*  
**MASTER PARTS LIST**

*Please quote Part Numbers when ordering*

*Address all orders for Spare Parts to*

**LOTUS CARS,  
DELAMARE ROAD,  
CHESHUNT, HERTS.  
ENGLAND.**

## INTRODUCTION.

### MASTER PARTS AND PRICE LIST.

#### LOTUS 'SUPER' SEVEN.

The prices in this issue of the 'Seven' Master Parts and Price list are effective from 1st February 1962 and are strictly U.K. ex Factory prices.

The prices listed, unless otherwise stated, are not subject to any surcharge or purchase tax.

#### Conditions of Sale.

All usual and reasonable precautions are taken to ensure a high standard of materials and workmanship, and in the event of any defect in any Lotus manufactured part which is not caused by fair wear and tear, misuse, accident or negligence, being disclosed within 90 days of purchase, we will either supply new parts or components in exchange for those defective, or repair such defective parts or components free of charge. We do not undertake to dismantle or re-assemble or bear the cost of dismantling or re-assembling any such part or component on the chassis or vehicle.

This undertaking shall be deemed to exclude any and every other obligation whatsoever, and all liability for any loss or damage howsoever and whosoever caused or arising, except the cost of replacement or repair in accordance with this undertaking. Warranty is irrevocably nullified immediately the vehicle is used for racing, pacemaking, sprint meetings or any other form of competition.

#### Prices and Specifications.

We reserve the right to alter prices or specifications at any time without notice, and all goods are sold subject to prices and conditions ruling at the time of delivery. (A charge of 9d. is made for each rubber mounting bush which is pressed into wishbones etc.)

#### Ordering.

When ordering, state vehicle type, year of manufacture, chassis and engine numbers; numbers and descriptions of parts and quantity of parts required.

#### Returned Parts.

When parts are returned to the factory for whatever reason, they must be sent "carriage paid" in and out or they will not be accepted. A label or labels bearing name and address of sender must be attached to each article and preferably accompanied with detailed instructions as to its disposal.

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Standard Hardware Price List.	

The following abbreviations are used in this Parts List:-

'P' Nyloc	=	thick nut with nylon insert
'T' Nyloc	=	thin nut with nylon insert
I.D.	=	inside diameter
O.D.	=	outside diameter
csk	=	countersunk
S/t	=	self tapping
c/w	=	complete with
U.N.F.	=	unified fine thread
U.N.C.	=	unified coarse thread
Hank nut	=	captive nut
B.S.F.	=	British Standard Fine
B.S.W.	=	British Standard Whitworth.

LOTUS SUPER SEVEN.

<u>Part No.</u>	<u>Description.</u>	<u>Qty.</u>
<u>CHASSIS BODY UNIT.</u>		
7412	Chassis Assembly C/W panels Comprising:- space frame, undertray, footboxes, propshaft tunnel, chassis number plate, side and rear panels, gearbox mounting bracket, scuttle, bonnet, gearbox cover panel and front number plate bracket. Excluding:- wings, nosecowl, dashpanel and sidetrim.	1
	10 U.N.F. Hank Nut } G/Box Cover	1
	10 U.N.F. x 1/8" Mushroom } Panel	1
	Head Screw } Fixings	
EHF-5-55	Dzus fastener (nose cowl fitting.)	4
S-300	Dzus spring ( " " " )	4
429	Pop rivet	16
8380	Bonnet clip	4
8381	Bonnet hook	4
8382	Backing plate } Bonnet	5
	5/32" B.S.W. x 1/4" raised hd. screw } clip	16
	5/32" B.S.W. plain nut } and	16
	5/32" spring washer } hook	16
530	Pop rivet } fixings	4
	2BA x 1 3/8" mushroom hd. bolt }	2
	2BA 'P' Nyloc }	2
	No. 10 UNF x 1 3/4" bolt } Scuttle	2
	No. 10 UNF "P" Nyloc } fixings	2
	3/16" plain washer }	6
	Rubber strip 1" x 1/16" x 80"	1
7008	Nose cowl	1
7203	Grill, radiator	1
SFF.0211	Spire push-on fix	4
8058	Badge, bonnet	1
	2BA Plain nut	2
	3/16" plain washer	2
	3/16" spring washer	2
7253	Battery mounting bracket	1
524	Pop rivet	4
530	Pop rivet	6
7254	Battery clamp strip	1
	1/4" U.N.F. Plain nut	2
	1/4" plain washer	2
	1/4" spring washer	2
7162	Dash Panel	1
524	Pop rivet	23

<u>Part No.</u>	<u>Description.</u>	<u>Qty.</u>
7291	Control & fuse box mtg. plate (C/W 3 x 3/16" Hank nuts)	1
530	Pop rivet	6
7286	Side trim L.H.	1
7287	Side trim R.H.	1
	Beading 3/4" flange 3/16" bead x 48"	2
524	Pop rivet	50
536	Pop rivet	5
8059	Instrument light mounting plate (short)	4
8060	Instrument light mounting plate (long)	1
524	Pop rivet	1
7895	Front wing R.H. (flared)	4
7894	Front wing L.H. (flared)	1
	1/4" B.S.W. x 1 1/8" Rd. Hd. Screw } Wings to	1
	1/4" B.S.W. Square Nut } Wing Stays	4
	1/4" Rubber Washer }	8
	Beading 3/4" x 3/16" x 54" }	4
	No. 10 U.N.F. x 1 3/4" Bolt }	1
	No. 10 U.N.F. x 5/4" Bolt } Wings to	2
	No. 10 U.N.F. Rawlnut } Body	12
	No. 10 U.N.F. "P" Nyloc }	7
	3/16" x Large O.D. Washer }	7
7643	Wingstay Upper R.H.	21
7642	Wingstay Upper L.H.	1
	No. 10 U.N.F. x 1 1/4" Bolt }	1
	No. 10 Plain Nut } Upper Stays	4
	3/16" x Large O.D. Washer } to body	4
	3/16" Spring Washer }	8
7645	Wingstay Lower R.H.	4
7644	Wingstay Lower L.H.	1
	1/4" U.N.F. x 2 1/2" Mushroom Hd. Bolt }	1
	1/4" U.N.F. "P" Nyloc } Lower	4
	1/4" I.D. 3/8" O.D. x 1 1/2" Spacer } Stays to	4
	1/4" Plain Washer } Body	4
7521	Rear wing R.H.	4
7522	Rear wing L.H.	1
	Beading 3/4" flange 3/16" bead x 56"	1
	1/4" U.N.F. x 1/2" bolt	2
SM/D/08/1	1/4" U.N.F. "Spire" grip nut	4
	1/4" plain washer	4
	1/4" spring washer	4
	No. 10 U.N.F. x 1/2" bolt	4
	No. 10 U.N.F. nut	14
	3/16" plain washer	14
	3/16" spring washer	28
7009	Boot floor	14
	Spire screw 10J x 1/8"	1
SNJ/C117	Spire captive nut	10
SNP/O177	Spire flat nut	5
		5

<u>Part No.</u>	<u>Description.</u>	<u>Qty.</u>
	Sealdraught (Fuel tank mtg.) 35"	1
	No. 10 U.N.F. x 1 $\frac{1}{4}$ " bolt	2
	No. 10 U.N.F. nut	2
	No. 10 spring washer	2
8056	Seat cushion	2
8057	Seat back	1
7353	Windscreen C/W supports	1
	5/16" B.S.F. x $\frac{7}{8}$ " mushroom head bolt	4
	5/16" B.S.F. nut	4
	5/16" I.D. 1 $\frac{1}{2}$ " O.D. washer	4
	5/16" spring washer	4
7735	Rearview mirror	1
	5/32" B.S.W. x $\frac{1}{2}$ " raised head screw	2
	5/32" B.S.W. plain nut	2
	5/32" plain washer	2
	5/32" spring washer	2
8464	Tunnel trim	1
548	Durable dot fastener socket	8
	" " " button	8
	The following fasteners are attached to the C/B unit:	
550	Durable dot fastener stud	8
	$\frac{1}{8}$ " B.S.W. x $\frac{3}{8}$ " csk. screw	8
	$\frac{1}{8}$ " B.S.W. plain nut	8
	$\frac{1}{8}$ " plain washer	8
	$\frac{1}{8}$ " spring washer	8
8048	Floor mat, rubber L.H.	1
8049	" " " R.H.	1
7739	Hoodstick long	1
7740	Hoodstick short	1
	No. 10 U.N.F. x 1 $\frac{3}{4}$ " bolt	2
	No. 10 U.N.F. x 1 $\frac{1}{4}$ " bolt	2
	No. 10 U.N.F. Nyloc	4
	3/16" Plain washer	12
7737	Hood C/W fasteners	1
548	Durable dot fastener socket	2
671	Durable dot fastener button	2
8384	Hood straps C/W fasteners	2
7738	Boot envelope	1
548	Durable dot fastener socket	9
671	Durable dot fastener button	9
N608	Lift-the-dot socket	10
708A	<del>Lift-the-dot of each plate</del>	<del>10</del>
	The following fasteners are attached to the C/B unit:	
550	Durable dot stud	9
	No. 6 x $\frac{1}{2}$ " csk. s/t screw	7
	$\frac{1}{8}$ " B.S.W. x $\frac{2}{3}$ " csk. screw	2
	$\frac{1}{8}$ " B.S.W. plain nut	2
	$\frac{1}{8}$ " plain washer	2
	$\frac{1}{8}$ " spring washer	2

Part No.	Description.	Qty.
882	Lift-the-dot stud short 2BA	8
883	" " " " long 2BA	2
952	" " " " short s/t	2
	2BA plain nut	10
	2BA spring washer	10
	2BA plain washer	10
7741	Wheel 3 <sup>1</sup> / <sub>2</sub> " D rim 13"	5
	Tyre 5.20 x 13" Firestone de luxe	5
	Inner tube Firestone	5
7742	Nave plate	4
7743	Nut, wheel	16
7395	Strap, spare wheel retaining	1

FRONT SUSPENSION.

7828	Front suspension assembly R.H. (MS3 lined)	1
7829	Front suspension assembly L.H. (MS3 lined)	1
	(The above assemblies comprise: Vertical link, trunnion assembly, stub axle shaft, hub, brake backplate assembly & drum & steering arm). (For brake parts see "Brakes")	
7744	Vertical link R.H.	1
7745	Vertical link L.H.	1
	<sup>1</sup> / <sub>4</sub> " U.N.F. x <sup>3</sup> / <sub>8</sub> " Bolt Oil plug	2
7746	Stub axle shaft	2
	<sup>1</sup> / <sub>2</sub> " U.N.F. "P" Nyloc	2
	<sup>1</sup> / <sub>2</sub> " plain washer	2
7757	Hub C/W studs	2
7756	Seal, oil, felt	2
7755	Seal, oil, felt retainer	2
7753	Bearing - inner hub	2
7752	Bearing - outer hub	2
7749	'D' washer	2
8460	Slotted nut	2
	Split pin <sup>1</sup> / <sub>8</sub> " x 1"	2
8388	Grease retaining cap	2
7747	Steering Arm R.H.	1
7748	Steering Arm L.H.	1
	<sup>5</sup> / <sub>16</sub> " U.N.F. x <sup>1</sup> / <sub>2</sub> " bolt	4
	<sup>5</sup> / <sub>16</sub> " Spring washer	4
	<sup>3</sup> / <sub>8</sub> " U.N.F. x 1" bolt	2
7751	Tab washer <sup>3</sup> / <sub>8</sub> "	2
	<sup>3</sup> / <sub>8</sub> " U.N.F. x 2 <sup>1</sup> / <sub>8</sub> " bolt	2
	<sup>3</sup> / <sub>8</sub> " U.N.F. "P" Nyloc	2
	Bottom trunnion R.H.	1
7759	Bottom trunnion L.H.	1
8481	Bearing, nylon	4
7761	Tube, distance	2
7760	Seal, dirt, lower trunnion	4
7763	Seal, oil, (trunnion to vertical link)	2
7750	<sup>7</sup> / <sub>16</sub> " U.N.F. x 2 <sup>1</sup> / <sub>2</sub> " bolt	2
	<sup>7</sup> / <sub>16</sub> " U.N.F. "P" Nyloc	2

Back plates and steering arms to vertical link

<u>Part No.</u>	<u>Description.</u>	<u>Qty.</u>
8066	Track control arm R.H.	1
8065	Track control arm L.H.	1
8067	Rubber gaiter, ball joint	2
7764	Bush, bonded rubber	2
	7/16" U.N.F. "P" Nyloc	2
	7/16" Plain Washer	2
	1/2" U.N.F. x 3 1/2" bolt	2
	1/2" U.N.F. "P" Nyloc	2
7201	Anti-roll bar	1
7765	Half bush, rubber	4
	1/2" I.D. 1 1/4" O.D. plain washer	2
	1/2" U.N.F. "P" Nyloc	2
7155	Anti-roll bar mounting block (two matched halves)	2
7766	Grease nipple 1/4" U.N.F. (straight)	2
	5/16" U.N.F. x 1 3/4" bolt	4
	5/16" Plain washer	4
	5/16" spring washer	4
8069	Front wishbone L.H.	1
8070	Front wishbone R.H.	1
7764	Bush, bonded rubber	2
	1/2" U.N.F. x 3 1/2" bolt	2
	1/2" U.N.F. "P" Nyloc	2
	5/16" x 1" bolt	2
7765	Half bush, rubber	4
	5/16" I.D. 1 1/4" O.D. 13 swg. washer	2
	5/16" spring washer	2
7131/6	Telescopic Suspension unit comprising:	2
8389	Shock absorber	2
8391	Spring (free length 11.15/16")	2
	1/2" U.N.F. x 2 1/4" bolt	2
	1/2" U.N.F. "P" Nyloc	2
<u>REAR SUSPENSION.</u>		
8611	Rear Axle	1
	Comprising:- axle casing, hypoid housing assy. C/w gears, half shafts, brake back plates and brake assy. and brake drums	
	This rear axle assembly of Standard/Triumph manufacture is as fitted to the Standard Companion Estate car, with the exception that the hypoid housing assembly and gears are as Triumph Herald 1200, and the brake shoes are lined with MS3 Perodo linings.	
8260	Shoe, brake (rear) MS3 lined <i>Herald</i>	4
8053	Wishbone bracket (welded to axle)	1
7332	Drain plug bolt	1
7783	9/16" rubber 'O' ring	1
	Locking wire 3" (drain plug to axle bracket)	1
7768	Compensating lever c/w swivel bracket	1
	Grease nipple, 1/4" U.N.F. right angle	1



<u>Part No.</u>	<u>Description.</u>	<u>Qty.</u>
7769	Handbrake cable L.H.	1
7776	Handbrake cable R.H.	1
7770	Fork end	2
7773	Clevis Pin	4
	Plain washer $\frac{1}{4}$ "	4
	Split pin $1/16$ " x $\frac{1}{2}$ "	4
	$\frac{1}{4}$ " U.N.F. Nut hex.	2
	$\frac{1}{4}$ " U.N.F. Nut square	2
7778	Brake pipe L.H.	1
7779	Brake pipe R.H.	1
7777	Tee piece 3-way union	1
	Bolt $\frac{3}{8}$ " U.N.F. x 1"	1
8392	Tee piece bracket	1
	Nut $\frac{3}{8}$ " U.N.F. "T" Nyloc	1
	Brake pipe clip	2
7878	Hand brake lever	1
	$\frac{1}{2}$ " U.N.F. x $2\frac{1}{4}$ " bolt	1
	$\frac{1}{4}$ " U.N.F. "P" Nyloc	1
	$\frac{1}{4}$ " plain washer	1
7879	Barrel, outer cable retaining	1
7276	Handbrake cable	1
	$\frac{1}{4}$ " U.N.F. Plain nut	2
7880	Spring, handbrake cable return	1
8490	Wishbone rear	1
8055	Half bush, bonded rubber	2
	$\frac{1}{8}$ " U.N.F. x $2\frac{1}{4}$ " bolt	1
	$\frac{1}{8}$ " U.N.F. "P" Nyloc	1
7764	Bush, bonded rubber	2
	$\frac{1}{2}$ " U.N.F. x $3\frac{1}{2}$ " bolt	2
	$\frac{1}{2}$ " U.N.F. "P" Nyloc	2
	$\frac{1}{2}$ " Plain washer	4
7182	Damper locating bracket	2
7781	U-bolt	4
	$\frac{3}{8}$ " U.N.F. "P" Nyloc	8
7193	Top radius arm	2
7785	Bush bonded rubber $\frac{1}{2}$ " i.d.	2
	$\frac{1}{2}$ " U.N.F. x 4" bolt	2
	$\frac{1}{2}$ " U.N.F. "T" Nyloc	2
7786	Bush, bonded rubber $\frac{3}{8}$ " I.D.	2
	$\frac{3}{8}$ " U.N.F. x 3" mushroom head bolt	2
	$\frac{3}{8}$ " U.N.F. "P" Nyloc	2
8397	Telescopic suspension unit comprising:	2
8396	Coil spring 16" free length	2
8395	Shock absorber	2
7138	Propshaft	1
	$5/16$ " U.N.F. x $\frac{7}{8}$ " bolt	4
	$5/16$ " "T" Nyloc	4

<u>Part No.</u>	<u>Description.</u>	<u>Qty.</u>
<u>GEARBOX ASSEMBLY.</u>		
8613	Gearbox, Ford 109E Including:- Bellhousing Clutch slave cylinder assy. Clutch release fork assy.	1
8173	Adaptor (remote gear change to gearbox)	1
8457	Remote gear change *	1
8458	Gasket (gearbox to adaptor)	1
8459	Gasket (adaptor to remote change)	1
	5/16" U.N.C. x 1 1/4" bolt } remote change to adaptor	4
	5/16" Plain washer }	4
	5/16" spring washer }	4

ENGINE.

8612	Engine, Cosworth-Ford 109E (U.K. 'Super' Specification)	1
	<u>NOTE:</u> All parts are standard Ford parts with the exception of the following which should be ordered from Lotus or Cosworth Cylinder Head - Cosworth modified Camshaft - Cosworth manufacture Rocker Cover and Bolts - obtainable from Cosworth only Manifold Gasket (Exh.) Cosworth manufacture Oil filler and throttle cable stop	
8427	1/8" B.S.P. D/E Union (Oil Press)	1
8428	1/8" B.S.P. Aluminium Washer	1
8621	Fan (Blade)	1
8622	Spacer, Fan	1
	Bolt, 1/4" U.N.C. x 2 1/2"	2
	Washer, 1/4" Spring	4
		4

ENGINE MOUNTING.

8289	Engine mounting bracket L.H.	1
8280	Engine mounting bracket R.H.	1
	5/16" U.N.C. x 3/4" bolt	8
	5/16" Spring washer	8

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- The following modifications have been carried out on the standard Triumph Herald remote gear change.
- 1) The remote gear lever has been shortened and the Ford knob has been fitted.
  - 2) Two flats have been ground on the internal gear lever.

<u>Part No.</u>	<u>Description.</u>	<u>Qty.</u>
8407	Mounting rubber	2
	1/2" B.S.F. x 2 1/2" bolt	2
	1/2" spring washer	2
	5/16" U.N.F. x 1 3/4" bolt	4
	5/16" U.N.F. "P" Nyloc	4
	5/16" plain washer	4
<u>GEARBOX MOUNTING.</u>		
8279	Gearbox mounting bracket	1
530	Pop rivet	28
204E-6068B	Insulator (engine rear mounting)	1
	3/8" U.N.C. x 5/8" bolt	2
E.55-CN-2	Locking plate	2
	7/16" U.N.F. "P" Nyloc	1
<u>BRAKES.</u>		
8399	Drum front	2
8400	Csk. screw (drum to hub)	4
7789	Backplate assembly - L.H. front brake	1
7790	Backplate assembly - R.H. front brake	1
	Consisting of:-	
7791	Backplate L.H. C/W adjustors	1
7792	Backplate R.H. C/W adjustors	1
7795	Front wheel-cyl. assy. R.H. 3/4" dia.	2
7794	Front wheel-cyl. assy. L.H. 3/4" dia.	2
7811	Set screw - wheel cyl.	8
	Shakeproof lockwasher	8
7796	Bridge pipe	2
7797	Dust cover, rubber (over piston)	4
7798	Bleed scfow	2
7799	Dust Cap (Bleed screw)	2
8619	Shoe (MS3 lined)	4
7800	Shoe return spring	4
7812	Shoo hold down pin	4
7813	Shoe Hold Down spring	4
7814	Shoe Hold Down Cup Washer	8
7816	High pressure hose front	2
7817	High pressure hose rear	1
7818	Bulkhead nut	3
	Shakeproof washer 3/8"	3
7819	Copper washer 3/8"	3
	3/8" plain washer	4
7830	Angle bracket, rear hose	1
524	Pop rivet	2

<u>Part No.</u>	<u>Description.</u>	<u>Qty.</u>
7820	Five way junction	1
	$\frac{1}{4}$ " U.N.F. "P" Nyloc	1
	$\frac{1}{4}$ " Plain washer	1
7822	Stop light switch	1
	Hydraulic pipe set	1
	Comprising:	
7824	5-way to master cyl. 21"	1
7825	5-way to NS front hose 45"	1
7826	5-way to O.S. front hose 24 $\frac{1}{2}$ "	1
7827	5-way to rear hose bracket 72"	1
	Spire clips "P" type	3
	Spire screws	3
7833	Spring clip	2
7815	Master cylinder assembly $\frac{3}{4}$ " dia.	1
	Clevis pin 5/16" x 0.7"	1
	Split pin 3/32" x $\frac{5}{8}$ "	1
	5/16" plain washer	1
	Pint tin, Girling crimson brake fluid	1
7229	Brake Pedal	1
7869	Brake pedal bush	1
7871	Brake and Clutch Pedal Mounting bracket	1
7872	Circlip	2
	5/16" U.N.F. x $\frac{3}{4}$ " bolt	2
	5/16" U.N.F. "P" Nyloc	2
	5/16" Plain washer	2
	5/16" U.N.F. x 1 $\frac{1}{2}$ " bolt	2
	5/16" U.N.F. "P" Nyloc	2
	5/16" plain washer	4
<u>CLUTCH CONTROL.</u>		
7230	Clutch Pedal	1
7869	Pedal bush	1
	Clevis pin 5/16" dia. x 0.7"	1
	5/16" dia. plain washer	1
	3/32" split pin $\frac{5}{8}$ "	1
8416	Clutch Master Cyl. Assy. $\frac{5}{8}$ "	1
	5/16" U.N.F. x 1 $\frac{1}{2}$ " bolt	2
	5/16" U.N.F. "P" Nyloc	2
	5/16" plain washer	4
8071	Nylon hose assy 33 $\frac{3}{4}$ "	1
7870	Nylon Hose assy. 32"	1
8469	Banjo	1
8470	Banjo bolt	1
	7/16" copper washer	1
	$\frac{3}{8}$ " copper washer	1

<u>Part No.</u>	<u>Description.</u>	<u>Qty.</u>
<u>STEERING ASSEMBLIES.</u>		
7834	Rack and Pinion Assembly R.H. This rack and pinion assembly of Standard/Triumph manufacture, is as fitted to the Triumph Herald with the two following modifications. Two lock limiting spacer tubes are fitted on to the rack to limit its movement, and $\frac{3}{8}$ " and $\frac{1}{4}$ " is cut from the mating ends of the tie rods and ball joint assemblies respectively to allow for toe-in adjustment.	1
7987	Spacer tube, lock limiting	2
8402	Mounting Bracket (rack and pinion) (cap and base)	2
	$\frac{1}{4}$ " U.N.F. x $3\frac{1}{2}$ " bolt	4
	$\frac{1}{4}$ " U.N.F. "P" Nyloc	4
	$\frac{1}{4}$ " plain washer	4
7000	Dowel, locating (rack and pinion)	1
7835	Flexible joint assembly	1
	$\frac{1}{4}$ " U.N.F. x $1\frac{1}{4}$ " bolt	2
	$\frac{1}{4}$ " U.N.F. "T" Nyloc	2
	$\frac{1}{4}$ " washer	4
8614	Steering column (5' long)	1
8461	Wheel, steering (undished wood rim) C/w boss	1
7399	Steering column (4'10 $\frac{1}{2}$ " long)	1
8615	Wheel, steering (dished wood rim) C/w boss	1
8054	Bush, top-bearing (steering column)	1
8404	Special nut	1
8618	Steering wheel badge (C/w spring clips)	1
<u>ENGINE WATER COOLING.</u>		
8485	Radiator (with baffle)	1
7836	Mounting rubber	2
J.3660	$\frac{1}{2}$ " dia. grommet	1
	$\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " bolt	1
	$\frac{1}{4}$ " U.N.F. "P" Nyloc	1
	$\frac{1}{4}$ " plain washer	1
8482	Bottom water pipe ) Superseded by	1
7837	Hose $1\frac{1}{4}$ " x 3" ) Parts 7199 and 7841	1
7841	Hose elbow	3
7838	Hose clip 1.9/16"	4
7199	Bottom water pipe ) Superseded by	1
7841	Hose, elbow ) Parts 8482 and 7837	1
8408	Water filler pipe	1
7148	Filler cap C/w rubber washer	1
105E.8255	Gasket - filler pipe to engine	1
	$5/16$ " U.N.C. x $\frac{3}{4}$ " bolt	2
	$5/16$ " spring washer	2
	Overflow pipe $5/16$ " dia. x 18" plastic	1
	$9/16$ " 'O' clip	1

<u>Part No.</u>	<u>Description.</u>	<u>Qty.</u>
8409	Hose 1 $\frac{1}{2}$ " x 4 $\frac{1}{2}$ " (filler pipe to radiator)	1
7838	Hose clip 1.9/16"	2
<u>FUEL SYSTEM.</u>		
7169	Fuel tank C/i filler neck	1
8486	Filler neck	1
7847	Filler cap	1
7848	Fuel Pipe 9'6" long	1
8411	Olive	2
8412	Nut, Olive union	2
7896	Elbow Union (to fuel pump)	1
X4	'P' clips	8
	Spire flat nut	7
	Spire screw	7
	Screw s/t raised head No. 6 x $\frac{5}{8}$ "	1
	Cup washer	1
	Pipe, Plastic Fuel 12" x 1" bore	1
	Pipe, Plastic Fuel 7" x 5/16" bore	1
	'O' Clip, $\frac{1}{2}$ "	1
	'O' Clip, 9/16"	3
8623	Banjo, Single Connection	1
8624	Banjo, Double Connection	1
<u>INDUCTION/EXHAUST.</u>		
8625	Carburettor, Weber Twin-Choke	2
8626	'O' Ring (1.7/8" dia.)	4
	Bolt, 5/16" UNF x 1 $\frac{1}{2}$ "	8
	Nut, 5/16" UNF 'P' Nyloc	8
	Washer, 5/16" Plain	8
	Washer, 5/16" Double Spring	8
8627	Manifold, Induction.	2
	Bolt, 5/16" U.N.C. x 7/8" Allen	4
	Bolt, 5/16" U.N.C. x 7/8" Cone Head	2
	Washer, 5/16" Plain thick	6
8628	Gasket	1
7223	Throttle pedal	1
7224	Pedal bush	1
	5/16" U.N.F. x 1 $\frac{3}{4}$ " bolt	1
	5/16" plain washer	2
8630	Cable, throttle (C/i clevis, split pins etc.)	1
	Nut 2BA "P" Nyloc	2
8629	Rod, Throttle Link (5/16" x 9 $\frac{1}{2}$ ")	1
	Washer, 5/16" Plain	4
	Pin, Split 1/16"	3
8631	Bush, 3/16" long	2
7876	Spring, Throttle return	1

<u>Part No.</u>	<u>Description</u>	<u>Qty.</u>
8633	Arm, Throttle 1 $\frac{1}{2}$ "	3
8634	Arm, Throttle 1"	1
	Bolt, 10 U.N.F. x $\frac{3}{4}$ "	4
	Nut, 10 U.N.F. 'P' Nyloc	4
8635	Ball-Joint	4
	Nut, 10 U.N.F. 'P' Nyloc	4
8636	Rod, 2BA x 2 $\frac{1}{2}$ " (Threaded)	4
4	Nut, 2BA Plain (Locking)	2
8637	Cable, Choke (Outer and Inner) (4 ft.)	4
8638	Cable, Choke (Outer) (6")	1
	Clip, (Cable to Carb.)	1
8639	Pipe, Exhaust (2 and 3 cylinders)	2
8640	Pipe, Exhaust (1 and 4 cylinders)	1
8641	Pipe, Exhaust (Junction)	1
7844	Silencer	1
7846	Hose clip "Jubilee"	1
	5/16" U.N.F. x 1 $\frac{3}{4}$ " bolt	1
	5/16" plain washer	2
	5/16" spring washer	2
		2
<u>ELECTRICAL SYSTEM.</u>		
7851	Battery 12 volt Exide 6VTF7L Fully charged (home)	1
8415	Battery 12 volt Exide 6VTF7L Dry charged (export)	1
	$\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " bolt	2
	$\frac{1}{4}$ " U.N.F. plain nut	2
	$\frac{1}{4}$ " plain washer	2
	$\frac{1}{4}$ " spring washer	2
7852	Head lamp - fog (C/W fixings)	1
7853	Head lamp - spot (C/W fixings)	1
7854	Side lamp (C/W fixings)	2
7865	Tail lamp (C/W mounting rubber)	2
	3/16" U.N.F. x 1" bolt	2
	3/16" U.N.F. x 1 $\frac{1}{2}$ " bolt	2
	3/16" "P" Nyloc	4
	3/16" plain washer	4
7855	Number plate illum. lamp (C/W fixings)	1
7298	Control box	1
	3/16" U.N.F. x 1 $\frac{1}{4}$ " bolt	2
7299	Fuse box	1
	3/16" U.N.F. x 1" esk. bolt	1
7856	H. T. Ignition coil	1
8061	Backing plate	1
	$\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " bolt	1
	$\frac{1}{4}$ " U.N.F. "P" Nyloc	2
	$\frac{1}{4}$ " Plain washer	2
7863	Coil 'Acorn' nut	2
7864	Coil 'Acorn' nut washer	1
		1

<u>Part No.</u>	<u>Description</u>	<u>Qty.</u>
7301	Wiper motor assy. (C/W fixings)	1
7858	Wheel boxes	2
7859	Tube - motor to wheelbox	1
7860	Tube - wheelbox to wheelbox	1
7861	Tube - extension	1
7862	Arm, wiper	2
8413	Blade, wiper	2
7857	Horn	1
	3/16" U.N.F. x 1/2" bolt	2
	3/16" U.N.F. "P" Nyloc	2
	3/16" plain washer	2
7302	Wiring loom	1
8414	Lead L.T. (Coil to C/B points)	1
7303	Cable - engine to earth	1
7304	Cable - starter switch to starter	1
7305	Cable - battery to earth	1
7306	Cable - battery to starter switch	1
J5577	Grommet 7/8"	2
J4050	Grommet 3/8"	2
	Spire cable clips, loom to back seat	3
	Spire screws 8J	3
	X8 'P' clips	1
	X4 'P' clips	4
	No. 6 x 3/4" S/T screws	3
	Cup washer	3
	Cable strap (aluminium)	10
	Plastic tube 5 mm x 3" lengths	10
	Latching clip, spire.	2
7296	Switch, lighting	1
7295	Switch, spot lamp	1
7294	Switch, horn	1
7297	Switch, ignition (C/W two keys)	1
7307	Fob, key	1
7295	Switch, windscreen wiper	1
7300	Switch, starter	1
TLE/D.		
530BS	Pop rivet	4
	5/32" plain washer	4



<u>Part No.</u>	<u>Description.</u>	<u>Qty.</u>
<u>INSTRUMENTS.</u>		
8420	Speedometer (Smiths)	1
8421	Drive 4' long (Flexible)	1
8422	Right angle drive	1
8423	Adaptor (right angle drive to gearbox)	1
105E-17269	Bearing (driven gear)	1
87052 S91	Seal (bearing to gearbox)	1
105E-17322	Gear (driven) (25 tooth)	1
E316-NE-1	Gasket (shaft casing to gearbox)	1
.05E-17264	Clip (case to gearbox)	1
20324-S7	Bolt (clip to gearbox)	1
30485-S7	Washer spring	1
7883	Water temperature gauge	1
7886	Ammeter	1
7887	Oil pressure gauge	1
7888	Leather washer	1
8424	Oil pressure pipe (black plastic) C/W Stem and nut	1
<u>OPTIONAL EXTRAS.</u>		
7893	Tonneau Cover (3 zip)	1
548	Durable dot fastener socket	6
671	Durable dot fastener button	6
N608	Lift-the-dot socket	16
708A	Lift-the-dot clinch plate	16
The following fasteners are attached to the chassis body unit:-		
759	Durable dot stud	4
	No. 4 x $\frac{3}{8}$ " csk. self-tapping screw	4
8040	Front flasher lamp (C/W fixings)	2
8041	Rear flasher lamp	2
	3/16" U.N.F. x $\frac{1}{2}$ " bolt	4
	3/16" U.N.F. "P" Nyloc	4
	3/16" Plain washer	4
8043	Flasher indicator lamp	1
8044	Flasher unit	1
	3/16" U.N.F. x $\frac{1}{2}$ " bolt	1
	3/16" U.N.F. Plain nut	1
	3/16" plain washer	1
	3/16" Spring washer	1
8042	Flasher switch	1
	43', 14/.012 single core cable	1
8474	Headlamp 7" complete (Europe)	2
8475	Headlamp 7" complete (U.K.)	2
8489	Close Ratio Gear Set	
	Comprising:	
	3rd speed wheel	1
	1st motion shaft	1
	Laygear (cluster)	1

<u>Part No.</u>	<u>Description.</u>	<u>Qty.</u>
7731	Tachometer (Electronic) kit Comprising:	
	Connector (small Lucar)	2
	Sleeve	2
	Double Blade Term (Lucar)	2
	$\frac{1}{4}$ tag terminal	1
	Sleeve	1
	Instructions (for fixing)	1
7897 <sup>1/2</sup>	Sidescreen R.H.	1
7898	Sidescreen L.H.	1
8334	Hinge R.H. (two halves)	2
8336	Hinge L.H. (two halves)	2
	Bolt, 10 U.N.F. x $\frac{1}{2}$ " mushroom hd.	16
	Nut, 10 U.N.F. "T" Nyloc	16
	Washer, $\frac{3}{16}$ " Plain	16
548	Socket, durable dot	4
671	Button, durable dot	4
550	Stud, durable dot	4
	Screw, No. 4 x $\frac{3}{8}$ " Csk. S/T	4
7732	Heater Kit	1
	Comprising:	
	Heater Unit	1
	Tap (water offtake)	1
	Angle union (water return)	1
	Water hose (5'6" x $\frac{1}{2}$ " bore)	1
	Elbow hose ( $\frac{1}{2}$ " bore)	2
	Straight connector	2
	Hose clip	8
	'P' Clip	2
	Label, etched	1
8068	Grill, air intake	1
	Screw, No. 6 x $\frac{5}{8}$ " csk. s/t	2
	Washer, cup	2
	Seal, aeroprene 12" x $7\frac{1}{2}$ " x $\frac{5}{32}$ "	1
	Screw, 10J x $\frac{1}{2}$ " spire	4
	Nut, spire flat	4
	) Heater fixings	4
7733	Duct, air director	2
	Moulding rubber (3')	1
7734	Switch, C/W fixings	1
	Washer $\frac{5}{16}$ " plain	2
	Wire, $26\frac{1}{2}$ " (14/012)	1
	Grommet $\frac{1}{8}$ " bore	1

NOTE: For cars not originally supplied with heaters the following parts are required as the starter switch and battery mounting bracket have to be re-positioned:

<u>Part No.</u>	<u>Description.</u>	<u>Qty.</u>
530	Screw, 5/32" B.S.W. x 1/2" csk. }	4
	Nut, 5/32" B.S.W. plain }	4
	Washer, 5/32" plain }	4
	Washer, 5/32" spring }	4
	Grommet 1" blanking }	1
	Rivet pop (battery mtg.) }	10
	Starter switch.	