



13V-314 (5 pages)

Our Ref: TA/USREP/573

Date: 15th July 2013

Chief
Recall Management Division
Office of Defects Investigation
National Highway Traffic Safety Administration
1200 New Jersey Avenue S.E.
Washington
D.C. 20590

Subject: Part 573 Recall Notice - Lotus Cars Limited

This information is submitted in accordance with the requirements of Title 49 Part 573 of the Code of Federal Regulations. Lotus Cars Limited (Lotus) has determined that certain 2011 model year Evora supercharged vehicles may have a defect that affects motor vehicle safety.

Annex A (attached) details defect information as required by the aforementioned regulation. Please contact the undersigned if you have any questions.

Yours sincerely

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Annexes:

A. Defect Information ReportB. Affected VIN Ranges

C. Oil Cooler Hose Assembly



Annexe A to TA/USREP/573 Dated 15th July 2013

Defect Information Report

573.6(c)(1) Manufacturers Name

Full Corporate Name: Lotus Cars Limited

Designated Agent: Mr Arnold Johnson

Lotus Cars USA Inc

Official Contact: Mr Ian Cawdron

Principal Legislation Engineer Email: icawdron@lotuscars.com

Tel: +44 (0)1953 608297

Customer Enquiries: Mr Ron Mann

Customer Services & Warranty Manager

Email: rmann@lotuscars.com

Tel: (770) 476 6564

573.6(c)(2)(i) **Identification of Vehicles**

Vehicles affected are 2011 model year Lotus Evora supercharged, manual gearbox cars. Affected vehicles have been built with a flexible oil hose that could chafe against a chassis bulkhead, increasing the risk of hose rupture.

Make: Lotus Line: Evora Model Year: 2011

Month/Year of

Manufacture: Sep 2010 – Sep 2011

Affected VIN: See Annexe B

573.6(c)(3) Number of Vehicles Potentially Containing the Defect

80 vehicles in the United States are affected by this recall:

2011MY Evora S 80

573.6(c)(4) Percentage of Vehicles Actually Containing the Defect

The percentage of vehicles estimated to actually contain the defect is 100%.

573.6(c)(5) **Description of Defect**

There have been two incidents where an engine oil cooler hose has ruptured resulting in oil loss. A lack of clearance between the hose and the edge of a



composite bulkhead may result in abrasion to the hose due to the natural movement of the engine.

It has been established that in the event of hose failure, engine oil may be ejected onto the road surface and/or rear wheels which could cause a reduction in vehicle control and potential engine failure. There may also be a loss of oil into the engine bay area resulting in an increased risk of fire.

The pipe in question is a Lotus designed part, manufactured by Delta Aircraft Services and is used exclusively on Evora supercharged, manual gearbox variants. The part is now obsolete following a system design change implemented with the introduction of the Evora auto gearbox variant.

573.6(c)(6) Chronology of Principal Events

Information to be submitted as soon as possible.

573.6(c)(7) Non-Compliance Test Report

Not applicable.

573.6(c)(8) **Proposed Remedial Program**

Information to be submitted as soon as possible.

573.6(c)(10) Representative Copy of all Notices, Bulletins etc

Information to be submitted as soon as possible.

573.6(c)(11) Customer Notification Letter and Reimbursement

Information to be submitted as soon as possible.

573.6(c)(12) Manufacturers Recall Code

2013/03R



Annexe B to TA/USREP/573 Dated 15th July 2013

AFFECTED VIN RANGES

SCCLMDSC0BHA SCCLMDSC4BHA **SCCLMDSCXBHA** SCCLMDSC2BHA SCCLMDSC6BHA SCCLMDSU4BHA SCCLMDSU8BHA SCCLMDSC7BHA **SCCLMDSUXBHA** SCCLMDSC8BHA SCCLMDSU2BHA SCCLMDSU3BHA SCCLMDSU1BHA SCCLMDSU0BHA SCCLMDSC1BHA SCCLMDSC9BHA SCCLMDSU7BHA SCCLMDSU5BHA SCCLMDSC0BHA SCCLMDSU9BHA SCCLMDSU6BHA SCCLMDSC3BHA



Annexe C to TA/USREP/573 Dated 15th July 2013

OIL COOLER HOSE ASSEMBLY

